

# LOKDEK 680 Hi-Tensile Concealed Fixed Roofing

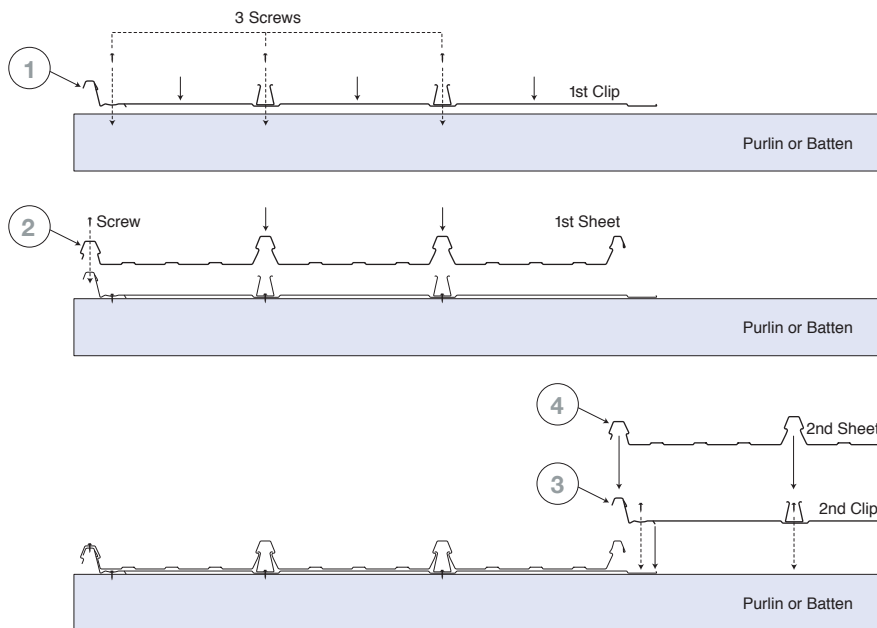


## LOKDEK 680 Fixing Details

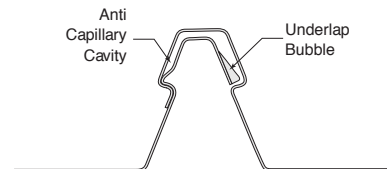
### Installation Procedure

1. The first row of clips must be in line to suit first roof tray.
2. Snap the first sheet over the LOKDEK clips. Screw the lap onto the clip. First sheet only.
3. Place the next clip over the first sheet underlap and click into retaining tag on first clip. This will stop the sheets from spreading. Now screw the clip to purlin with three screws.
4. Snap the next sheet onto the clip. Ease the overlap over the underlap, making sure the ribs all engage over the clips. Continue procedure.

**NOTE:** The last sheet may have to be cut and a screw used on the last rig.



## LOKDEK Concealed Clip Mk. 3



The Mk. 3 clip consists of a rigid rail design with an overlocking feature to prevent spreading. The clip has a positive overlap on the adjoining sheet with two spring loaded central rib clips. Only three HEX HD fasteners per clip.

Best in the long run



## Design Considerations

Recommended minimum Pitch:

.42 LOKDEK = 2°

.48 LOKDEK = 1°

## Length

- LOKDEK is custom cut to your exact length.
- Length is governed by transport regulations.
- 25 metre sheets can be carried on our extendable trailers.

## Fixing to Steel or Timber

	Fixing to Steel	Fixing to Timber
HEX HD	12 - 14 x 20	M 5.5 x 40
Insulwool	12 - 14 x 30	

